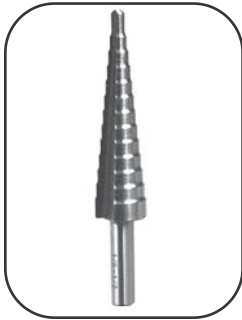


**DRILL BITS**

**DRILLING & CUTTING PRODUCTS**

# HSS MULTI-CONE DRILL BITS



1/8"  
5/32"  
3/16"  
7/32"  
1/4"  
9/32"  
5/16"  
11/32"  
3/8"  
13/32"  
7/16"  
15/32"  
1/2"

**274MC0001**

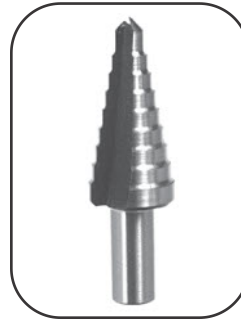
13 Steps 1/8" - 1/2"  
Price Each \$44.00



3/16"  
1/4"  
5/16"  
3/8"  
7/16"  
1/2"

**274MC0002**

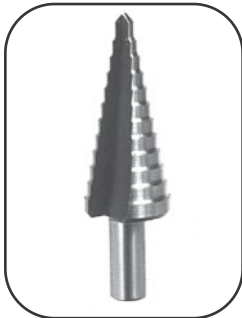
6 Steps 3/16" - 1/2"  
Price Each \$42.85



1/4"  
5/16"  
3/8"  
7/16"  
1/2"  
9/16"  
5/8"  
11/16"  
3/4"

**274MC0003**

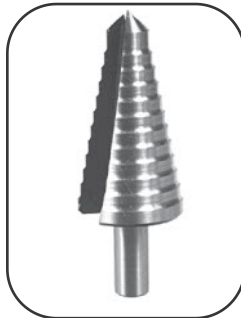
9 Steps 1/4" - 3/4"  
Price Each \$53.27



3/16"  
1/4"  
5/16"  
3/8"  
7/16"  
1/2"  
9/16"  
5/8"  
11/16"  
3/4"  
13/16"  
7/8"

**274MC0004**

12 Steps 3/16" - 7/8"  
Price Each \$59.58



7/16"  
1/2"  
9/16"  
5/8"  
11/16"  
3/4"  
13/16"  
7/8"  
15/16"  
1"  
1-1/16"  
1-1/8"

**274MC0005**

12 Steps 7/16" - 1-1/8"  
Price Each \$84.83



3/4"  
13/16"  
7/8"  
15/16"  
1"  
1-1/16"  
1-1/8"  
1-3/16"  
1-1/4"  
1-5/16"  
1-3/8"

**274MC0006**

11 Steps 3/4" - 1-3/8"  
Price Each \$113.09



3/8"  
7/16"  
3/4"  
  
For drilling 3 standard size holes to accommodate drive screws for knockout punches.

**274MC0007**

3 Steps 3/8" - 3/4"  
Price Each \$69.42



7/8"  
1-1/8"  
  
7/8" hole for 1/2" conduit.  
1-1/8" hole for 3/4" conduit.

**274MC0008**

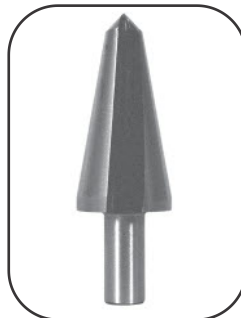
2 Steps 7/8" - 1-1/8"  
Price Each \$82.81



7/8"  
1-1/8"  
1-7/32"  
1-1/4"  
1-3/8"  
  
1-7/32" hole for oil tight switches.

**274MC0009**

5 Steps 7/8" - 1-3/8"  
Price Each \$99.50



7/8"

**274MC0010**

1 Cone 7/8"  
Price Each \$59.58

**INDUSTRIAL QUALITY**

- Lobbed Non-Slip Shank.
- High Speed Steel.
- Drill Up To 1/8" Thick Material.
- Two Flutes.

- Suitable For:
  - Ferrous & Non-Ferrous Sheet Metal
  - Wood
  - Plastic
  - Laminates
  - Sink Grade Stainless Steel
  - Maintenance
  - Electrical Contracting
  - Plumbing
  - Auto Body Repair
  - Heating
  - Air Conditioning
  - Rust Proofing

**Recommended Cutting Speeds:**

1/8" - 3/8"	1200RPM
3/8" - 1/2"	600 RPM
1/2" - 5/8"	400 RPM
5/8" - 3/4"	350 RPM
3/4" - 7/8"	300 RPM
1"	260 RPM
1-1/8"	240 RPM
1-1/2"	200 RPM

More accurate control of hole size in various sheet materials up to 1/8" thick. Each multi-cone bit drills a range of sizes. The further the bit advances, the larger the diameter of the hole gets. Because multi cone drill bits enter the material one step at a time, the operator can drill the desired hole by counting the individual steps, or by using a washer as a simple stop. The self starting tip eliminates the need for pilot holes. Applications include junction boxes, switch boxes, metal studs, electrical applications, lighting fixtures, auto body work, and many other uses.

**SOLD INDIVIDUALLY**